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The Engineer's Choice

... for Solutions

UPS 19000 RH Standard Resin & Hardener is a high performance, solvent free epoxy system designed for onsite repairs to metal, wood, glass and synthetic materials.

UPS 19000 is simple to use and when used in conjunction with Unique Polymers range of reinforcement products such as UPS 19007/9 Glass Tape, Glass Cloth and Glass Mat will result in an excellent repair medium having inherent strength and integrity.

#### Product Features

- **Adhesion** – Excellent to both blast cleaned and mechanically prepared surfaces.
- **Corrosion Resistance** – Excellent even under seawater immersion conditions.
- **Chemical Resistance** – Unaffected by short-term contact with industrial chemicals.
- **Temperature Resistance** – Suitable for use up to 100°C (212°F) dry heat.

#### Product Applications

Suitable for encapsulating long lengths of large diameter pipework, bonding dissimilar materials and injection into voids and cracks from 1 to 20mm (40 to 788 mil).

**Before proceeding please read the following information carefully to ensure that the correct proper application procedure is fully understood.**

#### Surface Preparation

All surfaces must be clean, dry, and free from oil, grease and loose material.

**Metal surfaces;** All loose material, rust and surface contaminants, including existing coatings, must be removed and the surface roughened by using an angle grinder, needle gun, UPS MiniBlaster or abrasive blasting. Where grinding or needle gunning is used, the surface should be cross-scored to improve adhesion. Care must be taken, when angle grinding, to avoid polishing rather than roughening metal surfaces.

**GRP and Wooden Surfaces;** All loose or rotten material must be removed to a sound edge. Flaking paint or lacquer scraped clear and sound paintwork thoroughly sanded to provide an effective key.

Where it is not possible to clean the surface thoroughly the application of UPS 19003 A&B Cement could possibly improve the bond of the final repair.

#### Mixing

UPS 19000 RH is a two component material comprising of a Base component and Activator component. The Base component should be poured into a suitable mixing container and the Activator added and thoroughly stirred until a homogeneous mix is obtained.

The mixed material should be used within 30 minutes of mixing at 20°C (68°F). This time will be reduced at higher temperatures and extended at lower temperatures.

#### Application Procedures

UPS 19000 RH should be applied to the prepared surface by stiff brush or roller to give a uniformly even coating, taking care to avoid excessive build up and ponding. On rough, pitted surfaces the product should be worked into the surface to ensure complete wetting of the substrate. To maximize the strength of the repair, it is essential that a complete coating of the resin mix is applied prior to the laying up of each layer of glass fabric. By doing so, a homogeneous glass fibre resin laminate will be achieved.

**Laying up of Glass Fabrics:** The principal strength of the glass fibre resin laminates lies in the Tape or Cloth layers which are either wound or laid on the surface of the repair. When using Tape, this should be wound with a 50% overlap and care must be taken to ensure that it is applied evenly and flatly. This will eliminate a possible cause of weakness in the laminate. When applying multiple layers of Tape each subsequent layer should be applied in the reverse direction and the Tape should not be cut at the end of each pass.

It will sometimes be difficult to keep the winding smooth, e.g. when the repair is on a bend in a pipe. In these instances, it is better to cut short lengths of Tape and lap them one on the other. The same comments generally apply when Glass Cloth is being used.

**Application of Sealer Filler Resin Mix;** Sealer Filler is a non-asbestos powder supplied with sufficient material to add to one unit of UPS 19000 RH. Mix the UPS 19000 RH then transfer to a clean mixing vessel. The Sealer Filler should be added to the resin mix and stirred until the Sealer Filler is thoroughly dispersed. The resultant paste should be applied to the repair, as required, using a troweling tool. The mix can be applied to operate at temperatures up to approximately 180°C (356°F). When it is applied as a pre-coat, prior to carrying out a repair, it will help insulate the resin laminate from the operating temperatures of the parent body.

**Application of Fairing Compound Resin Mix;** Fairing Compound is a filler which consists of glass fibre strands supplied with sufficient material to add to one unit of UPS 19000 RH. The methods of mixing application are similar to the Sealer Filler Resin Mix. The main purpose of this mix is to fill in undulations prior to the application of repair.

#### Injection Applications

Once the material has been mixed, dispense the product into a one component cartridge up to 1lt volume (0.25 US Gallon). Using a single component injection pump, air fed, the material can be injected into gaps to bond concrete to metal, metal to metal, plastic to concrete, plastic to metal.

#### Encapsulation Using Technical Fabrics

The mixed product can be used in conjunction with Glass Tape, Glass Cloth, Chop Stand Matting and Linen Scrim. The use of a technical fabric is dependent on the type of repair to be performed. Typically the following repairs are performed with these materials;

#### 3 Layer Pipe Wrapping

1. Apply UPS 19000 RH at 1mm (40mil) WFT.
2. Wrap 50/100mm Glass Tape around pipe with 50% overlap.
3. Apply UPS 19000 RH at 1mm (40mil) WFT.
4. Wrap 50/100mm Glass Tape around pipe with 50% overlap.
5. Repeat Step 2, and finish with a 500 microns (20mil) coat of UPS 19000 RH.

#### 3 Layer Pipe T-Joint

1. Apply UPS 19000 RH at 1mm (40mil) WFT.
2. Cut the Glass Tape into strips and lay over the surface where the 2 pipe meet.
3. Ensure there are at least 3 layers of UPS 19000 RH and Glass Tape around the joint area.

- Once all the T-Joint area has been coated, apply *UPS 19000 RH* at 1mm (40mil) WFT to all the repair area.
- Wrap 50/100mm Glass Tape around the pipe with a 50% overlap.
- Repeat Step 2, and finish with a 500 microns (20mil) coat of *UPS 19000 RH*.

**Leaking Tank Seams**

- Apply *UPS 19000 RH* at 1mm (40mil) WFT, ensure the repair area is oversized by 300mm (8") in all directions.
- Cut a section of Glass Fibre Matting to cover the leaking seam.
- Apply *UPS 19000 RH* at 1mm (40mil) onto the Glass Fibre Matting.
- Apply a 2<sup>nd</sup> layer of Glass Fibre Matting.
- Seal the repair with a final coat of *UPS 19000 RH* at 500 microns (20mil).

**Technical Data & Performance**

Characteristics

Coverage Rates

225GM (0.5LB) of fully mixed product will give the following coverage rates -	
0.50m <sup>2</sup> at 500 microns	5.3ft <sup>2</sup> at 20mil
0.25m <sup>2</sup> at 1mm	2.7ft <sup>2</sup> at 40mil
<i>Please note that the coverage rates quoted are theoretical and do not take into consideration the profile or condition of the surface being repaired.</i>	

Drying & Cure Times at 20°C (68°F)

Useable Life	25 minutes
Movement Without Load or Immersion	2 hours
Light Loading	16 hours
Full Loading	5 days
<i>At 20°C (68°F) the applied materials should be allowed to harden for the times indicated below before being subjected to the conditions indicated. These times will be extended at lower temperatures and reduced at higher temperatures.</i>	

Appearance

Mixed Material Colour	Opaque
Base Component Colour	White Gel
Activator Component	Light Yellow Gel

Over Coating Times

Minimum	The applied material can be over coated as soon as it is touch dry
Maximum	The over coating time should not exceed 8 hours
<i>Where the maximum over coating time is exceeded, the material should be allowed to harden before being abraded or flash blasted to remove surface contamination.</i>	

Shelf Life

5 years if unopened and store in normal dry conditions (15-30°C / 60-86°F)

Mixing Ratio

Component	Base	Activator
By Weight	2	1
By Volume	2	1

Density

Base	1.15
Activator	1.15
Mixed	1.15

Volume Capacity

869cc/Kg

Solids Content

100%

Slump Resistance

Nil at 3mm

Pack Sizes

This product is available in the following pack sizes; 225GM (0.5LB), 6KG (13.2LB)

Mechanical Properties

<b>Compressive Strength ASTM D695</b>	1034kg/cm <sup>2</sup> (14,700 psi)
<b>Tensile Shear Adhesion ASTM D1002 (Abrasive Blasted Mild Steel with 75 micron profile)</b>	148kg/cm <sup>2</sup> (2,100 psi)
<b>Flexural Strength ASTM D790</b>	912kg/cm <sup>2</sup> (13,000 psi)
<b>Hardness Rockwell R ASTM D785</b>	85
<b>Corrosion Resistance ASTM B117</b>	Minimum 5000 hours
<b>Heat Distortion ASTM D648 At 264psi Fibre Stress</b>	20°C (68°F) Cure – 70°C (158°F)

Maximum Operating Temperatures

Dry Heat	100°C (212°F)
Sealer Filler Resin Mix	180°C (356°F)
In Conjunction with Glass Tape	170°C (338°F)

Operating Pressures

<b>Operating Pressures</b>	
Low Pressure Repair	35kg/cm <sup>2</sup> (500 psi)
High Pressure Repair	112kg/cm <sup>2</sup> (1600 psi)
See application manual for full details	

Corrosion Resistance

Excellent even under seawater immersion conditions

Chemical Resistance

The product resists attack by a wide variety of inorganic acids, alkalis, salts and organic media. Refer to the Unique Polymer Systems LTD Technical Centre for advice.

**Quality:** All Unique Polymer Systems LTD Products are supplied under the scopes of the company's fully documented quality system.

**Warranty:** Unique Polymer Systems LTD warrants that the performance of the product supplied will confirm to the typical descriptions quoted within this Technical Data Sheet provided the material is stored correctly and used according to the procedures detailed in the Technical Data Sheet for the material.

**Health & Safety:** Please ensure good practice is observed at all times during the mixing and application of this product. Protective gloves must be worn during the mixing and application of this product. Before mixing and applying the material please ensure you have read the fully detailed Material Safety Data Sheet.

**Legal Notice:** The data contained within this Technical Data Sheet is furnished for information only and is believed to be reliable at the time of issue. We cannot assume responsibility for results obtained by others over whose methods we have no control. It is the responsibility of the customer to determine the products suitability for use. Unique Polymer Systems LTD accepts no liability arising out of the use of this information or the product described herein.